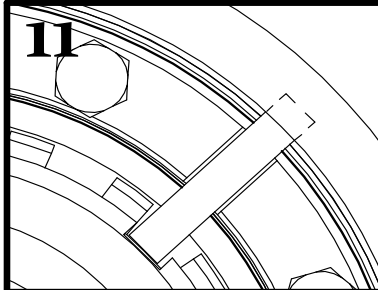
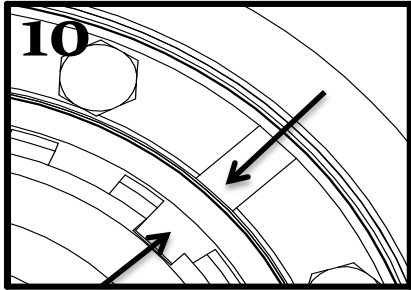


10.

Align Hub Notch with 1 of 8 notches in Retaining Nut.

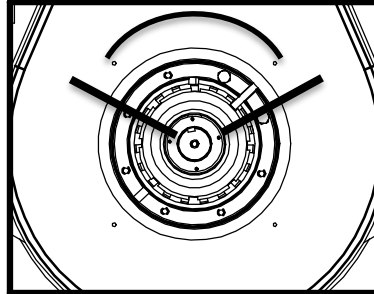
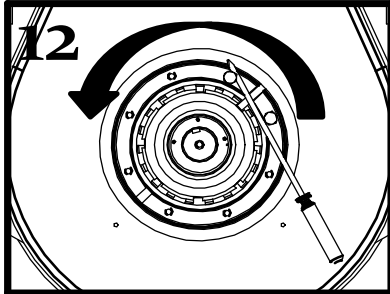


11.

Install Drive Key under Pulley Cover and slide into the Hub notch and Retaining Nut notch.
NOTE: Take care not to drop key into cover

12.

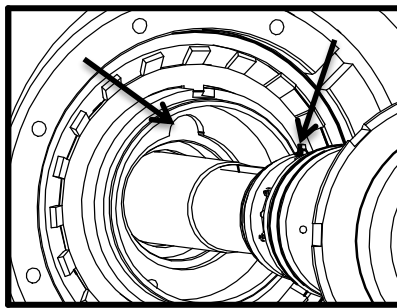
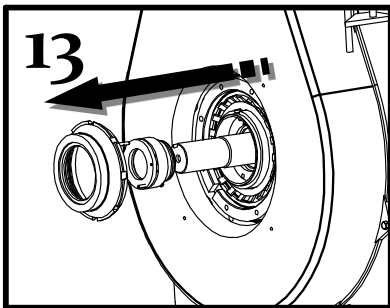
With Key engaged to Hub and Retaining Nut, turn counter-clockwise to break Retaining nut loose. Finish removal of Retaining Nut by hand.



NOTE: When Key is engaged to Hub and Retaining Nut keep Key between 10 o'clock and 2 o'clock positions to alleviate the possibility of Key falling into Cover. **Be sure Key is not engaged in the Lock Washer. This will impede the ability to turn Locking Nut.**

13.

Remove Retaining Nut and Seal. Replace with new Seal. Replace Drive Ring and Retaining Nut.

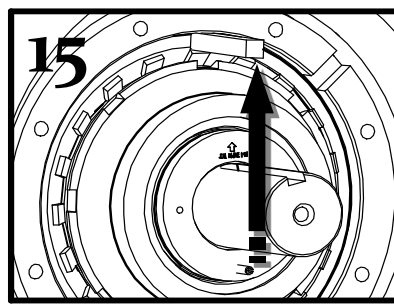
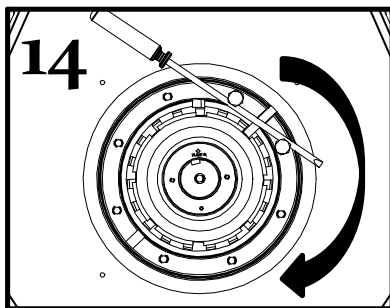


NOTE:

When replacing Seal be sure to align Seal Tab with Pocket

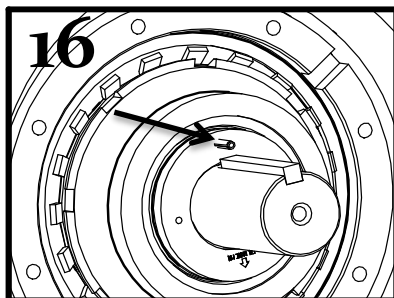
14.

Tighten Retaining nut using the Drive Key\ Bolts method shown in steps 8-11. Tighten only until the Lock-Washer cannot be moved by hand and one of the notches in Retaining Ring are lined up with a tab from Lock-Washer.



15.

Placing Drive Key between Hub and Lock Washer Tab, drive the Key in an upwards direction (Light tapping with a hammer). This will drive the Tab down, locking the Retaining nut in place. (**NOTE:** Take care not to damage Bearing.)



16.

Turn Drive Ring to align Drive Pin with Drive Key. Replace Drive Key. Reverse steps 6-2, refill Reservoir and replace Vent Plug to complete the process.